

表 4-7 申報事業廢棄物清運處理方式

單位：公噸

| 年 別 及 項 目 別<br>Year & Item |                                                    | 總 計<br>Total | 製程有害<br>事業廢棄<br>物(A類)<br>Manufactured<br>Hazardous<br>Industrial<br>Waste | 毒性有害<br>事業廢棄<br>物(B類)<br>Toxic<br>Hazardous<br>Industrial<br>Waste | 有害特性<br>認定廢棄<br>物(C類)<br>Waste<br>Determined<br>by Hazardous<br>Characteristics | 一般事業<br>廢棄物<br>(D類)<br>General<br>Industrial<br>Waste |
|----------------------------|----------------------------------------------------|--------------|---------------------------------------------------------------------------|--------------------------------------------------------------------|---------------------------------------------------------------------------------|-------------------------------------------------------|
| 111年                       | 2022                                               | 21,488,073   | 401,985                                                                   | 2,978                                                              | 934,269                                                                         | 4,416,539                                             |
| 112年                       | 2023                                               | 20,351,382   | 341,258                                                                   | 2,174                                                              | 841,762                                                                         | 4,356,059                                             |
| 113年                       | 2024                                               | 19,995,739   | 341,547                                                                   | 2,058                                                              | 960,737                                                                         | 4,406,131                                             |
| 114年                       | 2025                                               | 19,796,625   | 307,047                                                                   | 1,966                                                              | 1,111,076                                                                       | 4,715,940                                             |
| 按申報流向 by Declaration Flow  |                                                    |              |                                                                           |                                                                    |                                                                                 |                                                       |
| 委託或共同<br>處理                | Commissioned or<br>Joint Clearance<br>and Disposal | 2,773,958    | 34,933                                                                    | 947                                                                | 317,132                                                                         | 2,369,502                                             |
| 自行處理                       | Self-Clearance<br>and Disposal                     | 946,141      | 67,254                                                                    | 501                                                                | 158,679                                                                         | 719,118                                               |
| 再利用                        | Reused                                             | 16,043,240   | 187,130                                                                   | 518                                                                | 634,402                                                                         | 1,618,811                                             |
| 境外處理                       | Exported                                           | 33,286       | 17,731                                                                    | —                                                                  | 862                                                                             | 8,509                                                 |
| 按處理方式 by Disposal Ways     |                                                    |              |                                                                           |                                                                    |                                                                                 |                                                       |
| 無產品產出                      | without Productions                                | 1,142,811    | 57,921                                                                    | 773                                                                | 129,821                                                                         | 948,054                                               |
| 焚化                         | Incineration                                       | 983,076      | 34,295                                                                    | 764                                                                | 119,749                                                                         | 828,237                                               |
| 掩埋                         | Landfill                                           | 86,837       | —                                                                         | —                                                                  | —                                                                               | 86,837                                                |
| 固化                         | Solidification                                     | 39,572       | 5,896                                                                     | 10                                                                 | 9,211                                                                           | 24,455                                                |
| 境外(輸出)                     | Exported                                           | 33,327       | 17,731                                                                    | —                                                                  | 862                                                                             | 8,524                                                 |
| 有產品產出                      | with Productions                                   | 18,653,814   | 249,126                                                                   | 1,193                                                              | 981,255                                                                         | 3,767,886                                             |
| 材料化                        | Materialization                                    | 14,444,030   | 187,130                                                                   | 518                                                                | 634,293                                                                         | 1,548,111                                             |
| 粒料化                        | Pelletization                                      | 562,776      | —                                                                         | —                                                                  | —                                                                               | 23,589                                                |
| 物理處理                       | Physical Disposal                                  | 1,866,899    | 1,609                                                                     | 1                                                                  | 135,803                                                                         | 1,678,122                                             |
| 熱處理                        | Heat Treatment                                     | 390,753      | 52,280                                                                    | —                                                                  | 12,042                                                                          | 326,360                                               |
| 肥料化                        | Fertilization                                      | 379,800      | —                                                                         | —                                                                  | —                                                                               | 9,918                                                 |
| 能源化                        | Energization                                       | 325,650      | —                                                                         | —                                                                  | —                                                                               | 36,361                                                |
| 飼料化                        | Feed                                               | 329,303      | —                                                                         | —                                                                  | —                                                                               | 22                                                    |
| 化學處理                       | Chemical Disposal                                  | 176,200      | 1,465                                                                     | 5                                                                  | 169,112                                                                         | 5,238                                                 |
| 其他                         | Others                                             | 178,402      | 6,642                                                                     | 669                                                                | 30,004                                                                          | 140,164                                               |

資料來源：本部資源循環署。

Table 4-7 Disposal Ways of Reported Industrial Waste

Unit : Tonnes

| 混合五金<br>廢料<br>(E類)<br><br>Mixed<br>Hardware<br>Scrap Waste | 公告再生<br>資源項目<br>(G類)<br><br>Announced<br>Renewable<br>Resource Items | 公告應回收<br>或再利用<br>廢棄物<br>(R類)<br><br>Regulated<br>Recyclable or<br>Reused Waste | 營建<br>混合物<br>(R-0503)<br><br>Construction<br>Mixture Waste | 燃煤飛灰<br>(R-1106)<br><br>Coal Fly Ashe | 電弧爐煉鋼<br>爐氧化渣(石)<br>(R-1209)<br><br>Electric Arc /<br>Steel Furnace<br>Oxidizing Slag | 其他<br><br><br>Others |
|------------------------------------------------------------|----------------------------------------------------------------------|--------------------------------------------------------------------------------|------------------------------------------------------------|---------------------------------------|---------------------------------------------------------------------------------------|----------------------|
| 54,006                                                     | 3,585,006                                                            | 12,093,291                                                                     | 1,723,124                                                  | 4,394,006                             | 1,255,977                                                                             | 4,720,183            |
| 52,107                                                     | 3,139,062                                                            | 11,618,960                                                                     | 1,651,119                                                  | 4,354,734                             | 1,108,617                                                                             | 4,504,490            |
| 53,950                                                     | 3,127,148                                                            | 11,104,168                                                                     | 1,720,120                                                  | 3,916,206                             | 1,109,917                                                                             | 4,357,925            |
| 57,927                                                     | 2,928,853                                                            | 10,673,816                                                                     | 1,940,332                                                  | 3,651,688                             | 874,618                                                                               | 4,207,177            |
| 51,443                                                     | —                                                                    | —                                                                              | —                                                          | —                                     | —                                                                                     | —                    |
| 589                                                        | —                                                                    | —                                                                              | —                                                          | —                                     | —                                                                                     | —                    |
| 601                                                        | 2,928,853                                                            | 10,672,925                                                                     | 1,940,332                                                  | 3,651,688                             | 874,618                                                                               | 4,206,287            |
| 5,293                                                      | —                                                                    | 890                                                                            | —                                                          | —                                     | —                                                                                     | 890                  |
| 5,325                                                      | —                                                                    | 916                                                                            | —                                                          | —                                     | —                                                                                     | 916                  |
| 31                                                         | —                                                                    | —                                                                              | —                                                          | —                                     | —                                                                                     | —                    |
| 0                                                          | —                                                                    | —                                                                              | —                                                          | —                                     | —                                                                                     | —                    |
| —                                                          | —                                                                    | —                                                                              | —                                                          | —                                     | —                                                                                     | —                    |
| 5,293                                                      | —                                                                    | 916                                                                            | —                                                          | —                                     | —                                                                                     | 916                  |
| 52,602                                                     | 2,928,853                                                            | 10,672,899                                                                     | 1,940,332                                                  | 3,651,688                             | 874,618                                                                               | 4,206,261            |
| 601                                                        | 2,928,853                                                            | 9,144,524                                                                      | 1,427,613                                                  | 3,650,583                             | 874,618                                                                               | 3,191,710            |
| —                                                          | —                                                                    | 539,187                                                                        | 512,719                                                    | 1,105                                 | —                                                                                     | 25,363               |
| 51,365                                                     | —                                                                    | —                                                                              | —                                                          | —                                     | —                                                                                     | —                    |
| 70                                                         | —                                                                    | —                                                                              | —                                                          | —                                     | —                                                                                     | —                    |
| —                                                          | —                                                                    | 369,882                                                                        | —                                                          | —                                     | —                                                                                     | 369,882              |
| —                                                          | —                                                                    | 289,289                                                                        | —                                                          | —                                     | —                                                                                     | 289,289              |
| —                                                          | —                                                                    | 329,280                                                                        | —                                                          | —                                     | —                                                                                     | 329,280              |
| 379                                                        | —                                                                    | —                                                                              | —                                                          | —                                     | —                                                                                     | —                    |
| 187                                                        | —                                                                    | 737                                                                            | —                                                          | —                                     | —                                                                                     | 737                  |

Source : Resource Circulation Administration, MOENV.